

Submersible Unleaded Bronze Pump Check Valves

Flomatic® Valve Written Specification

Scope

- 1.1 This specification covers the design, manufacture, and testing of 1 in. (25 mm) through 1½ in. (40 mm) Female Threaded In-Line Unleaded Bronze Submersible Pump Check Valves suitable for pressures up to 400 psig (2,758 kPa) water service.
- 1.2 The Submersible Pump Check Valve shall be flow efficient of the silent operating type that begins to close as the forward flow diminishes and fully closes at zero velocity preventing flow reversal and reduces resultant water hammer.
- 1.3 Compatible with VFD control submersible pumps with variable flow conditions.

Standards and Approvals

- 2.1 The valves shall be flow efficient and tested by certified hydraulic laboratory in sizes 1 in. – 1½ in.
- 2.2 Certified to be Lead-Free in accordance with NSF/ANSI 372 and NSF/ANSI/CAN 61.
- 2.4 Manufacturer shall have a quality management system that is certified to ISO 9001 and ISO 14001 by an accredited, certifying body.

Connections

- 3.1 Threaded Style valves shall be provided in sizes 1 in. (25 mm) through 1½ in. (40 mm) Female NPT Threaded (ANSI B1.20.1-2013).

Design

- 4.1 The valve design shall incorporate a downstream center guided, spring loaded poppet and having a short linear stroke with a positive stop that generates a flow area equal to the nominal valve seat size.
- 4.2 Valve body material shall be Unleaded Bronze C89833 or stronger unleaded material to support a submersible pump at a minimum setting of 800 feet.
- 4.3 All internal component parts shall be corrosion resistant. The spring shall be designed to withstand 100,000 cycles without failure and provide a minimum cracking pressure of 0.5 psi.
- 4.4 The valve disc shall be convex to the flow direction providing for disc stabilization, maximum strength, and a minimum flow velocity to open the valve.
- 4.5 The valve disc shall have a replaceable rubber seating surface to ensure drip tight seating at all pressures. The rubber seal shall be supported by a mechanical support surface when valve is closed under back pressure.
- 4.6 The valve shall be stable and noiseless at variable flow rates from 1 ft./sec. to 10 ft./sec.
- 4.7 Features a NSF/ANSI/CAN 61 approved molded NITRILE (Buna-N) seal or optional VITON or EPDM.
- 4.8 Pressure Max: 400 PSI (2,758 kPa).
- 4.9 Temp Max: 180°F (82°C).

Coating

- 5.1 Unleaded Bronze valve bodies require no coating.

Marking

- 6.1 The valve shall have a cast-in, engraved or metal tag showing direction of flow arrow and manufacturer name, size, model and year of manufacturer.
- 6.2 The valve shall have a date coded quality control (Q.C.) tag or water resistant label.

Approved Manufacturer

- 7.1 The valve shall be equal in all respect to the Unleaded Bronze Series 80E VFD as manufactured by the Flomatic® Corporation, Glens Falls, NY.

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