

# Stainless Steel Foot Valves Model 80S6F VFD 2" Through 8"

## Flomatic® Valve Written Specification

### Scope

- 1.1 This specification covers the design, manufacture, and testing of 2 in. (50 mm) through 8 in. (200 mm) Female Threaded Stainless Steel Foot Valves suitable for pressures up to 600 psig (4,137 kPa) water service.
- 1.2 The Foot Valve shall be flow efficient and of the silent operating type that begins to close as forward flow diminishes and fully closes at zero velocity preventing flow reversal and providing positive seating.
- 1.3 Compatible with VFD control submersible pumps with variable flow conditions.

### Standards and Approvals

- 2.1 Certified to be Lead-Free in accordance with NSF/ANSI 372.
- 2.2 Manufacturer shall have a quality management system that is certified to ISO 9001 and ISO 14001 by an accredited certifying body.

### Connections

- 3.1 Threaded Style valves shall be provided in sizes 2 in. (50 mm) through 8 in. (200 mm) Female NPT Threaded (ANSI B1.20.1).

### Design

- 4.1 The valve design shall incorporate a downstream center guided, spring loaded poppet and having a short linear stroke with a positive stop that generates a flow area equal to the nominal valve seat size.
- 4.2 Valve body material shall be Stainless Steel ASTM A351 (CF8M).
- 4.3 All internal component parts shall be corrosion resistant and be field replaceable without the need of special tools. The spring shall be designed to withstand 100,000 cycles without failure and provide a minimum cracking pressure of 1.0 psi.
- 4.4 The valve disc shall be convex to the flow direction providing for disc stabilization, maximum strength, and a minimum flow velocity to open the valve.
- 4.5 The valve disc shall have a replaceable rubber seating surface to ensure drip tight seating at all pressures. The rubber seal shall be supported by a mechanical support surface when valve is closed under back pressure.
- 4.6 A heavy duty basket type screen with male threads shall be threaded to the inlet female threads and provide 3 to 4 times the pipe area.
- 4.7 The basket screen and nipple shall be stainless steel, Type 316.
- 4.8 The valve shall be stable and noiseless at variable flow rates from 2 ft./sec. to 8 ft./sec.
- 4.9 Features an NSF/ANSI/CAN 61 approved molded NITRILE (Buna-N) seal or optional VITON or EPDM.

### Coating

- 5.1 Stainless Steel valves require no coating.

### Marking

- 6.1 The valve shall have a cast-in, engraved or metal tag showing direction of flow arrow and manufacturer name, size, model, and year of manufacture.
- 6.2 The valve shall have a date coded quality control (Q.C.) tag or water-resistant label.

### Approved Manufacturer

- 7.1 The valve shall be equal in all respect to the Stainless Steel Series 80S6F VFD as manufactured by Flomatic® Corporation, Glens Falls, NY.

Foot Valve Specification

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